5/23

SPLIT

| DART AEROSPACE LTD | Work Order: | 232334 A |
|---|---|---|
| | | |
| Description: Ø3.250 Support | Part Number: | D2940-1 |
| | | |
| Dwg: D2940 Rev. A1 | Qty: | 4 ~~12~~ |
| | | Page 1 of 1 |

RF 03.06.09

| Step | Location | Procedure | By | Date | Qty |
|---|---|---|---|---|---|
| 1 | DC | Issue Traveller. Blank size makes (2) D2940-1<br>**Dwg not required** | [illegible] | 05.05.11 | ~~12~~ |
| 2 | PG | Issue P/O: 7008035<br>Description: D6104-007<br>Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104<br>**Material release note required.** Rev B. | [illegible] | 05/05/12 | 12 |
| 3 | RG | Receive and Inspect for raw material dimensions.<br>**Ensure material release note is attached.** | CZ | 05/05/20 | 10 |
| 4 | MS | Turn blank for Haas as per Folio FA079 | JG | 05/08/16 | ~~10~~ |
| 5 | QC1 | Inspect all dimensions as per Dwg D2940 | J.G | 05/08/16 | 20 |
| 6 | MV | Machine as per Folio FA079 | J.L | 05.08.25 | 4 |
| 7 | MV | Tumble & Deburr | J.L | 05.08.25 | 4 |
| 8 | QC1 | Inspect all dimensions to inspection sheet as per Dwg D2940 | J.L | 05.08.25 | 4 |
| 9 | QC8 | Inspect dimensions for second check | [illegible] | 05/08/25 | 4 |
| 10 | FP | Powder Coat White (4.3.5.2) per QSI 005 4.3 | FC | 05 08 25 | 4 |
| 11 | QC3 | Inspect Powder Coat | [illegible] | 05 08 25 | 4 |
| 12 | ST | Identify and stock | DL | 05/08/26 | 4 |
| 13 | AC | Cost / part 127.33 | [illegible] | 05-08-29 | 4 |
| 14 | DC | Close W/O, 93.67<br>Inspect Level 21 | [illegible] | 05/08/29 | 4 |

| Rev | Date | Change | Revised By | Approved |
|---|---|---|---|---|
| A | 01.01.08 | Preliminary Issue | EC | |
| B | 01.08.15 | Removed Heat treating | EC | |
| C | 02.11.26 | Reformat; Added P/O | KJ / RF RF | [illegible] |

RELEASED
02/11/29 RF

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Mfg / Design Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Design Mgr | **Approval** QC Inspector |
| | | | **Initial** Design Mgr | **Action Description** Design Mgr | **Sign & Date** | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes (No) **DQA:** DP **Date:** 05/08/29

**NOTE:** Date & initial all entries **QA: N/C Closed:** _____ **Date:** _____

H:\forms\Quality Assurance\approved forms\NCRWO revC

| DART AEROSPACE LTD | Work Order: | 23233 |
|---|---|---|
| Description: Ø 3.250 support | Part Number: | Δ 2940-1 |
| Inspection Dwg: Δ2940 Rev: A1 | | Page 1 of 1 |

## FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|---|---|---|---|---|---|---|
| AA .250 | ± .010 | .250 | ✓ | | | |
| AB .500 | ± .010 | .500 | ✓ | | | |
| AC .150 | ± .010 | .155 | ✓ | | | |
| AD 3.520 | ± .010 | 3.525 | ✓ | | | |
| AE 1.653 | ± .020 | 1.658 | ✓ | | | |
| AF 1.503 | ± .010 | 1.502 | ✓ | | | |
| AG .050 | ± .010 | .046 | ✓ | | | |
| AH Ø.188 | +.005 -.001 | .190 | ✓ | | | |
| AI .150 | ± .010 | .146 | ✓ | | | |
| AJ 2.528 | ± .010 | 2.528 | ✓ | | | |
| AK .050 | ± .010 | .049 | ✓ | | | |
| AL .010 | +.010 - | .010 | ✓ | | | |
| AM .150 | ± .010 | .150 | ✓ | | | |
| AN .400 | ± .050 | .425 | ✓ | | | |
| AO .250 | ± .010 | .250 | ✓ | | | |
| AP .160 | ± .010 | .160 | ✓ | | | |
| AQ .063 | ± .010 | .063 | ✓ | | | |
| AR 103.64 | ± 2 | ✓ | ✓ | | | |
| AS Ø.257 | +.005 -.001 | .259 | ✓ | | | |
| AT .063 | ± .010 | .063 | ✓ | | | |
| AU 4.128 | ± .010 | 4.127 | ✓ | | | |
| | | | | | | |
| | | | | | | |

| Measured by: | J.L |
|---|---|
| Date: | 05.08.23 |

| Audited by: | E |
|---|---|
| Date: | 05.08.23 |

| Prototype Approval: | AP |
|---|---|
| Date: | 05.08.23 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | | New Issue | KJ/RF | |

| DART AEROSPACE LTD | Work Order: | 23233 |
|---|---|---|
| | | |
| **Description:** Ø3.250 Support | Part Number: | D2940-1 |
| | | |
| **Inspection Dwg:** D2940 Rev. A1 | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2940 Rev. A1/ DSK081 Rev. B & record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| **Dim** | **Min** | **Max** | **Go/No Go Gauge** | **1** | **2** | **3** | **4** | **By** | **Date** |
| **Lathe Section** | | | | | | | | | |
| A | 3.211 | 3.216 | | 3.213 | 3.213 | 3.214 | 3.214 | | |
| B | 4.946 | 4.966 | | 4.956 | 4.959 | 4.956 | 4.956 | | |
| C | 0.718 | 0.738 | | 0.728 | 0.728 | 0.728 | 0.728 | | |
| D | 0.090 | 0.110 | | 0.110 | 0.107 | 0.110 | 0.110 | | |
| E | 3.564 | 3.584 | | 3.575 | 3.574 | 3.574 | 3.574 | | |
| F | 0.022 | 0.042 | | 0.032 | 0.032 | 0.032 | 0.032 | | |
| G | 3.444 | 3.464 | | 3.454 | 3.454 | 3.454 | 3.454 | | |
| H | 0.112 | 0.132 | | 0.121 | 0.121 | 0.120 | 0.121 | | |
| I | 2.170 | 2.190 | | 2.181 | 2.182 | 2.182 | 2.182 | | |
| J | 4.451 | 4.471 | | 4.460 | 4.460 | 4.459 | 4.459 | | |
| K | 0.413 | 0.433 | | 0.423 | 0.423 | 0.422 | 0.423 | | |
| L | 0.913 | 0.933 | | 0.923 | 0.923 | 0.924 | 0.922 | | |
| M | | | | | | | | | |
| N | | | | | | | | | |
| **HAAS Section** | | | | | | | | | |
| AA | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AB | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | | |
| AC | 0.140 | 0.160 | | .150 | .152 | 0.150 | 0.151 | | |
| AD | 3.510 | 3.530 | | 3.521 | 3.522 | 3.522 | 3.526 | | |
| AE | 1.633 | 1.673 | | 1.657 | 1.657 | 1.657 | 1.657 | | |
| AF | 1.493 | 1.513 | | 1.503 | 1.500 | 1.501 | 1.501 | | |
| AG | 0.040 | 0.060 | | .049 | .051 | 0.050 | 0.050 | | |
| AH | 0.188 | 0.193 | DT8706 | ✓ | ✓ | ✓ | ✓ | | |
| AI | 0.140 | 0.160 | | .147 | .148 | 0.147 | 0.147 | | |
| AJ | 2.518 | 2.538 | | 2.528 | 2.528 | 2.528 | 2.528 | | |
| AK | 0.040 | 0.060 | | .049 | .048 | 0.048 | 0.048 | | |
| AL | 0.010 | 0.020 | | .010 | .010 | .010 | .010 | | |
| AM | 0.140 | 0.160 | | .151 | .148 | 0.150 | 0.149 | | |
| AN | 0.350 | 0.450 | | .425 | .425 | 0.425 | 0.425 | | |
| AO | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AP | 0.150 | 0.170 | | .156 | .155 | 0.155 | 0.155 | | |
| AQ | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AR | 101.64 | 105.64 | DT8698 | ✓ | ✓ | ✓ | ✓ | | |
| AS | 0.257 | 0.262 | DT8683 | ✓ | ✓ | ✓ | ✓ | | |
| AT | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AU | 4.118 | 4.138 | | 4.127 | 4.127 | 4.127 | 4.127 | | |
| AV | | | | | | | | | |
| AW | | | | | | | | | |
| **Accept/Reject** | | | | | | | | | |

| | | |
|---|---|---|
| Measured by: | S.G | J.L |
| Date: | 05/08/15 | 05.08.24 |

| | | |
|---|---|---|
| Audited by | | |
| Date: | 05/08/16 | 05.08.24 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | 02.12.12 | New Issue | KJ/RF | |

RELEASED
03.07.01 RF

| DART AEROSPACE LTD | Work Order: | 23233 |
|---|---|---|
| | | |
| **Description:** Ø3.250 Support | Part Number: | D2940-1 |
| | | |
| **Inspection Dwg:** D2940 Rev. A1 | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2940 Rev. A1/ DSK081 Rev. B & record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| **Dim** | **Min** | **Max** | **Go/No Go Gauge** | #5 | #6 | #7 | #8 | **By** | **Date** |
| **Lathe Section** | | | | | | | | | |
| A | 3.211 | 3.216 | | 3.211 | 3.216 | 3.216 | 3.215 | | |
| B | 4.946 | 4.966 | | 4.955 | 4.956 | 4.958 | 4.957 | | |
| C | 0.718 | 0.738 | | 0.728 | 0.727 | 0.728 | 0.727 | | |
| D | 0.090 | 0.110 | | 0.110 | 0.110 | 0.110 | 0.110 | | |
| E | 3.564 | 3.584 | | 3.574 | 3.575 | 3.575 | 3.576 | | |
| F | 0.022 | 0.042 | | 0.032 | 0.032 | 0.032 | 0.032 | | |
| G | 3.444 | 3.464 | | 3.454 | 3.455 | 3.454 | 3.455 | | |
| H | 0.112 | 0.132 | | 0.121 | 0.121 | 0.121 | 0.121 | | |
| I | 2.170 | 2.190 | | 2.181 | 2.182 | 2.182 | 2.182 | | |
| J | 4.451 | 4.471 | | 4.460 | 4.461 | 4.460 | 4.460 | | |
| K | 0.413 | 0.433 | | 0.422 | 0.423 | 0.424 | 0.423 | | |
| L | 0.913 | 0.933 | | 0.923 | 0.924 | 0.924 | 0.923 | | |
| M | | | | | | | | | |
| N | | | | | | | | | |
| **HAAS Section** | | | | | | | | | |
| AA | 0.240 | 0.260 | | | | | | | |
| AB | 0.490 | 0.510 | | | | | | | |
| AC | 0.140 | 0.160 | | | | | | | |
| AD | 3.510 | 3.530 | | | | | | | |
| AE | 1.633 | 1.673 | | | | | | | |
| AF | 1.493 | 1.513 | | | | | | | |
| AG | 0.040 | 0.060 | | | | | | | |
| AH | 0.188 | 0.193 | DT8706 | | | | | | |
| AI | 0.140 | 0.160 | | | | | | | |
| AJ | 2.518 | 2.538 | | | | | | | |
| AK | 0.040 | 0.060 | | | | | | | |
| AL | 0.010 | 0.020 | | | | | | | |
| AM | 0.140 | 0.160 | | | | | | | |
| AN | 0.350 | 0.450 | | | | | | | |
| AO | 0.240 | 0.260 | | | | | | | |
| AP | 0.150 | 0.170 | | | | | | | |
| AQ | 0.053 | 0.073 | | | | | | | |
| AR | 101.64 | 105.64 | DT8698 | | | | | | |
| AS | 0.257 | 0.262 | DT8683 | | | | | | |
| AT | 0.053 | 0.073 | | | | | | | |
| AU | 4.118 | 4.138 | | | | | | | |
| AV | | | | | | | | | |
| AW | | | | | | | | | |
| **Accept/Reject** | | | | | | | | | |

| Measured by: | J.G |
|---|---|
| Date: | 05/08/16 |

| Audited by | [illegible] |
|---|---|
| Date: | 05/08/16 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | 02.12.12 | New Issue | KJ/RF | |

RELEASED
03.07.01 RF

| DART AEROSPACE LTD | Work Order: | 23233 |
|---|---|---|
| | | |
| **Description:** Ø3.250 Support | Part Number: | D2940-1 |
| | | |
| **Inspection Dwg:** D2940 Rev. A1 | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2940 Rev. A1/ DSK081 Rev. B & record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Dim | Min | Max | Go/No Go Gauge | 1 9 | 2 10 | 3 | 4 | By | Date |
| **Lathe Section** | | | | | | | | | |
| A | 3.211 | 3.216 | | 3.214 | 3.216 | | | | |
| B | 4.946 | 4.966 | | 4.955 | 4.954 | | | | |
| C | 0.718 | 0.738 | | 0.728 | 0.727 | | | | |
| D | 0.090 | 0.110 | | 0.110 | 0.110 | | | | |
| E | 3.564 | 3.584 | | 3.575 | 3.574 | | | | |
| F | 0.022 | 0.042 | | 0.032 | 0.032 | | | | |
| G | 3.444 | 3.464 | | 3.455 | 3.454 | | | | |
| H | 0.112 | 0.132 | | 0.121 | 0.121 | | | | |
| I | 2.170 | 2.190 | | 2.182 | 2.181 | | | | |
| J | 4.451 | 4.471 | | 4.560 | 4.560 | | | | |
| K | 0.413 | 0.433 | | 0.424 | 0.423 | | | | |
| L | 0.913 | 0.933 | | 0.922 | 0.924 | | | | |
| M | | | | | | | | | |
| N | | | | | | | | | |
| **HAAS Section** | | | | | | | | | |
| AA | 0.240 | 0.260 | | | | | | | |
| AB | 0.490 | 0.510 | | | | | | | |
| AC | 0.140 | 0.160 | | | | | | | |
| AD | 3.510 | 3.530 | | | | | | | |
| AE | 1.633 | 1.673 | | | | | | | |
| AF | 1.493 | 1.513 | | | | | | | |
| AG | 0.040 | 0.060 | | | | | | | |
| AH | 0.188 | 0.193 | DT8706 | | | | | | |
| AI | 0.140 | 0.160 | | | | | | | |
| AJ | 2.518 | 2.538 | | | | | | | |
| AK | 0.040 | 0.060 | | | | | | | |
| AL | 0.010 | 0.020 | | | | | | | |
| AM | 0.140 | 0.160 | | | | | | | |
| AN | 0.350 | 0.450 | | | | | | | |
| AO | 0.240 | 0.260 | | | | | | | |
| AP | 0.150 | 0.170 | | | | | | | |
| AQ | 0.053 | 0.073 | | | | | | | |
| AR | 101.64 | 105.64 | DT8698 | | | | | | |
| AS | 0.257 | 0.262 | DT8683 | | | | | | |
| AT | 0.053 | 0.073 | | | | | | | |
| AU | 4.118 | 4.138 | | | | | | | |
| AV | | | | | | | | | |
| AW | | | | | | | | | |
| **Accept/Reject** | | | | | | | | | |

| Measured by: | J. G |
|---|---|
| Date: | 05/08/16 |

| Audited by | |
|---|---|
| Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | 02.12.12 | New Issue | KJ/RF | RF |

RELEASED
03.07.01 RF

# Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 09, 2005
02:16 pm

| | | | |
|---|---|---|---|
| Work Order No | : 0023233 | | |
| Project Name | : D2940-1 | Department Code: | |
| Project For | : WK523 | Burden Flags | : NNNNNNN |
| Work Order Type | : Main | WO Status | : Open |
| Main WO Number | : | Invoice State | : Not Invoiced |
| House Part Number | : D2940-1 | Invoice Date | : |
| Description | : Support | Invoice Number | : |
| Manufactured | : Yes | Invoice Amount | : 0.00 |
| Amount Req'd | : ~~10~~ 12 u | | |
| Amount Done | : 0 | Order Entry No | : |
| Start Date | : 05-09-05 | OE Value | : 0.00 |
| Est Finish Date | : 06-05-05 | | |
| Act Finish Date | : | Est Mark Up | : 0.000% |
| Drawings Reqd | : No | Actual Mark Up | : 0.000% |
| Ok for Approval | : | | |
| Approval Rec'd | : | $0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|---|---|---|---|---|---|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|---|---|---|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

CB7834

# GLORIA MATERIAL TECHNOLOGY CORP.

台南縣新營市新中路35號1樓
1FL ,NO.35,HSIN CHUNG RD ,HSIN YING,
TAINAN,TAIWAN,ROC

TEL: (06)6520000
FAX: (06)6520088

## INSPECTION CERTIFICATE

Messrs: PROGRESSIVE ALLOY STEEL UNLIMITED L.L.C.

Order No: 2004003262 Grade: 17-4PH P.O.NO.: 3370

FILE NO: 2004004782-A Size: 4-1/2" Date: 11/30/2004

HEAT-Lot No: S2301-40 Weight: 1026.0KG P'cs: 3

Condition: HF-Solution Annealed-Peeled

Chemical Composition (wt%)

| | C | Si | Mn | P | S | Ni | Cr | Mo | Cu | Nb+Ta |
|---|---|---|---|---|---|---|---|---|---|---|
| Min. | | | | | 0.015 | 3.00 | 15.00 | | 3.00 | 0.15 |
| Max. | 0.07 | 1.00 | 1.00 | 0.040 | 0.030 | 5.00 | 17.50 | 0.50 | 5.00 | |
| Result | 0.03 | 0.36 | 0.64 | 0.021 | 0.023 | 4.48 | 15.79 | 0.13 | 3.25 | |

Mechanical Properties Spec.

| | Hardness(1/2R) | Grain Size | δ-Ferrite | H900-Hardness(Avg ) |
|---|---|---|---|---|
| Spec.Min. | | | | 40HRC |
| Spec.Max. | 363HB | | 5% | 47HRC |
| Result | 333HB | 7.5 | 0.64% | 45.1HRC |

Tensile Test

| | Elongation(A) | Tensile Strength(Rm) | Yield Strength(Rp) | Reduction of Area(Z) |
|---|---|---|---|---|
| Unit | % | KSI | KSI | % |
| Min. | 10 | 190 | 170 | 40 |
| Max. | | | | |
| Result | 20 | 210 | 184 | 53 |

Non-Metallic Inclusions :(AMS 2303C)

| | Severity | Frequency |
|---|---|---|
| Max. | 0.35 | 0.4 |
| Result | 0 | 0 |

Specification:

1.ASTM A484M-03a, A564M-04, A370-03a.
2.ASME SA484 (1998), SA564 (1998).
3.AMS 5643Q, 2303C(Magnetic Particle Test).
4.EN 10204/3.1.B.
5.UNS S17400.
6.SAE AMS-H-6875.

Date 5-18-05
Cust. Dart Aerospace
W/O # 133875
Qnty. 236.0 Pcs.
☑ Size ☐ Special Instructions
☐ Part # ☑ Alloy ☐ Heat Lot
These test reports are for material shipped on your PO# 2005035 LOT 5302
From TMX Copper & Brass Sales
Quality Representative
Customer Part #

Remark:

ISO 9001

Hsin-Jung Huang
QA SECTION

Our quality and environment management system have been certified by ISO9001 QMS and 14001EMS
We hereby certify that the material described herein has been manufactured and tested with satisfactory result in accordance with the requirement of the above material specification We hereby Inspection Certificate comply with EN10204 3.1.B.

# GLORIA MATERIAL TECHNOLOGY CORP.

台南縣新營市新中路35號1樓
1FL.,NO 35,HSIN CHUNG RD ,HSIN YING,
TAINAN,TAIWAN,ROC

TEL: (06)6520000
FAX: (06)6520088

## INSPECTION CERTIFICATE

Messrs: PROGRESSIVE ALLOY STEEL UNLIMITED L.L.C.

| | | | |
|---|---|---|---|
| FILE NO: 2004004782-A | Size: 4-1/2" | Date: | 11/30/2004 |
| Order No: 2004003262 | Grade: 17-4PH | P.O.NO.: | 3370 |
| HEAT-Lot No: S2301-40 | Weight: 1026.0KG | P'cs: | 3 |

Condition: HF-Solution Annealed-Peeled

1.MANUFACTURING PROCESS:EAF+LHF+VOD, FORGED OR HOT ROLLED.
2.SOLUTION TREATMENT: 1900F FOR 30 MIN/INCH PLUS ONE ADDITIONAL HOUR (MINIMUM ONE HOUR),RAPIDLY COOLED TO BELOW 90F.
3.MATERIAL IS FREE FROM KNOWN CONTACT WITH MERCURY AND RAIUM.
4.MATERIAL IS FREE FROM WELDS OR WELD REPAIRS.
5.ULTRASONIC TEST:OK.
6.MACRO/MICRO OK.
7.MECHANICAL PROPERTIES TESTED AS PER H900 CONDITION.
8.REDUCTION RATION 4:1 MIN
9.FURNACES CALIBRATED TO MIL-H-6875.

Hsin-Jung Huang
QA SECTION

ISO 9001

Our quality and environment management system have been certified by ISO9001 QMS and 14001EMS.
We hereby certify that the material described herein has been manufactured and tested with satisfactory result in accordance with - requirement of the above material specification We hereby Inspection Certificate comply with EN10204 3.1 B.